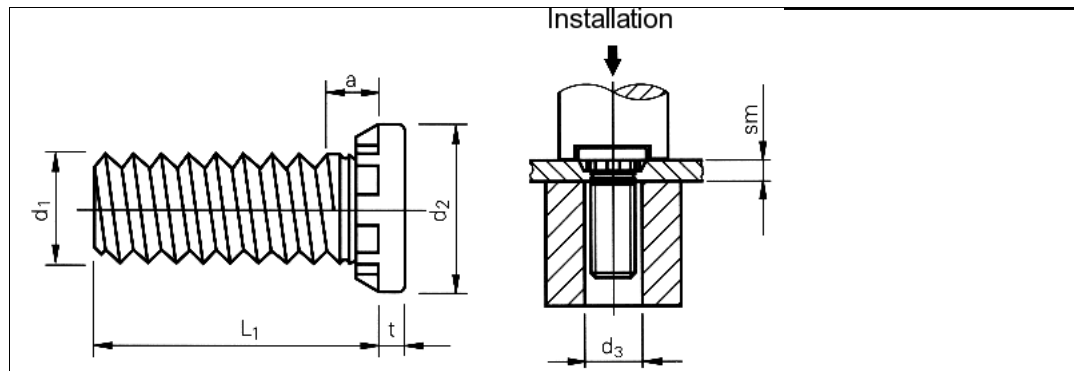


Data sheet - HFHS-M8-25

Self-clinching high-strength studs



3D-Data available	
Order description	HFHS-M8-25
Thread d1	M8
Hole-Ø in the sheet +0.13 0	8 mm
d2 ±0.25	12.5 mm
d3	8.1 mm
Max. a	3.5 mm
Max. t	1.78 mm
Min. sm	2.0 mm
L ±0.4	25 mm
Min. edge distance up to the hole centre	12.7 mm
Material	Passivated grade 18/8 stainless steel (AISI 300).
Use	For sheet hardnesses up to HRB 70.
Tools	
Insertion machines	

uniform resource locator: